

# STEELCRAFT



## *Rapid Program*

*Steelcraft doors and frames available in 10 days*



Ingersoll Rand's Security Technologies Sector is a leading global provider of products and services that make environments safe, secure and productive. The sector's market-leading products include electronic and biometric access-control systems; time-and-attendance and personnel scheduling systems; mechanical locks; portable security; door closers, exit devices, architectural hardware and steel doors and frames; and other technologies and services for global security markets.

513.766.4300

[www.steelcraft.com](http://www.steelcraft.com) [www.ingersollrand.com](http://www.ingersollrand.com)



# Keep your project moving

Steelcraft Rapid Ship Program gets you doors and frames when you need them

When sticking to tight schedules and aggressive deadlines, it's critical to get your frames and doors to the jobsite fast — and without limits. That way, your project progresses as you planned.

That's why Steelcraft created the Rapid Program — to get your frames and doors to you with the sense of urgency you require. A day waiting can be a day lost. But with the Rapid Program, you'll have an unlimited number of Steelcraft frames, parts and doors fast. Rapid Program ships your order within 10 working days<sup>1</sup>.

And you'll find Steelcraft's Rapid Program is easy to use. It's not weighed down with restrictions, limitations and fine print. Just find your products, place your order and keep moving forward on your tight schedule, knowing your frames, parts and doors will be there when you need them.

Plus, with Steelcraft you don't have to worry about order limits. The Rapid Program gives you:

- Unlimited quantities of doors and frame pieces
- Unlimited orders per project
- Unlimited order lines

## Compare Steelcraft's Rapid Program to a leading competitor

	FEATURES	STEELCRAFT RAPID PROGRAM	COMPETITOR
FRAMES	Frame piece limit	Unlimited	Limited (200 to 400 pieces) – 66 or 133 whole frames
	Lead time	10 days	10 days
	Orders per project	Unlimited	1*
	Order line limits	Unlimited	16
	Ordering method	Online, fax, email	Online, fax, email
	Pricing	Buying program/project quotes	Buying program/project quotes
	Program limitation	Yes	Yes
	Special face	Yes (July 2010)	Yes
	Kerf	Yes	No
	Hospital stops	No	Yes
	Anchors	WS, SS, masonry, EMA, welded	Standard
	Hardware	Some limitations <sup>1</sup>	Any listed in price manual
	Welding	Consult factory	Consult factory
DOORS	Quantity limit	Unlimited	Limited (40 to 50 doors)
	Lead time	10 days	10 days
	Orders per project	Unlimited	1*
	Order line limits	Unlimited	50
	Ordering method	Online, fax, email	Online, fax, email
	Pricing	Buying program/project quotes	Buying program/project quotes
	Program limitation	Yes	Yes
	Series	Limited	Limited
	Material	16, 18, 20 gage CRS A-60	14, 16, 18, 20 gage CRS A-60
	Opening sizes	Limited	Limited
	Glass lights	Limited	Limited
	Labels	UL, ITS/WHI	UL, ITS/WHI
	Hardware	Limited	Limited

<sup>1</sup> Program dates depend upon order submitted without errors.

\*Can be spaced out in one-week intervals

<sup>1</sup> Frame hardware limitations

- Pivots
- Concealed closers
- Detention hardware

## RAPID FRAME OPTIONS (Effective June 2010)

FRAME SERIES	
F-Series	Knocked down (KD) only
DW-Series	Prep for 1¾" thick door
K-Series	Variations in rabbet, stop and returns are not available
MU-Series	2" face jambs and 2" or 4" face heads
FE-Series	

### JAMB DEPTH RANGE (min/max)

F and MU*	
• Single Rabbet	• 3¼" to 14¾"
• Unequal Rabbet	• 4½" to 14¾"
• Equal Rabbet	• 4⅞" to 14¾"
• Cased Open	• 4½" to 14¾"
K/DW	• 4½" to 14¾"
FE	• 5¼" to 14¾"

\*Wire masonry anchors only for jamb depths larger than 9½"

### FRAME OPENING SIZES (min/max)

Jamb	3'0" to 10'0" height
Head	1'6" to 8'10" width

■ OEW, faxed or e-mailed orders

■ OEW orders only

FRAME MATERIAL		
16 Gage	F, MU, DW, FE or K	
14 Gage	F, FE	
CRS or A-60	F, MU, DW, FE or K	G-90 available

### LABELS

UL labels and ITS/WHI labels	Available where applicable; Indicate hourly rating	FM labels
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### FRAME PRODUCTS

Dutch frames	4½" to 14¾" jamb depth; 6'8", 7'0" and 7'2" heights (non-label only)	
Borrowed Lights-Four (4) sided KD	4½" to 14¾" jamb depth maximum dependent on frame series; Glazing beads required on labeled only	
Communicating	Equal and unequal rabbet 4½" to 14¾" jamb depth maximum, dependent on frame series	
Pierce and dimple	EMA anchors; Anchors not included	
Jamb anchors	• Lock in standard jamb depth wood or steel stud anchors (not available on FE) • Lock in universal wood or steel stud anchors (not available on FE)	Welded in wood stud, steel stud, 4" and 6½" nailing clip or EMA hat anchors
Base anchor	Welded in F, MU and FE	Welded in anchors available on FE

## RAPID DOOR OPTIONS (Effective June 2010)

■ OEW, faxed or e-mailed orders

■ OEW orders only

DOOR SERIES		
L-Series	LF-Series (honeycomb, polystyrene or polyurethane)	H, HF, HE-Series
B-Series	BF-Series	
CE-Series	CF-Series	
SL-Series		

### DOOR MATERIAL

20 Gage	L, CE	
18 Gage	L, B, CE	
16 Gage	L, B, CE	H-Series
CRS or A-60	L, B	H-Series, G-90 available (L and H-Series)

### DOOR OPENING SIZES (min/max)

Height	3'0" to 10'0" height in ⅛" increments	
Width	1'6" to 4'0" single door width; In ⅛" increments	
Pairs of doors	Available 4'0" to 8'0" in width; Standard Z- astragal or Double Egress astragal	
Wide inactive		

**NOTE: Refer to the TD Manual for maximum width and height limitations by door series**

### DOOR DESIGN TYPE

F (Flush)		
Glass lights	Designer Trim ¼" or ½" thick glass only Light or louver cutout – label or non-label	
Dutch door	• Dutch doors 6'8", 7'0" and 7'2" heights only, single swing, non-label • 1¾" transom panels • Laminated panels	

### LABELS

UL labels and ITS/WHI labels	Available where applicable; Indicate hourly rating	
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