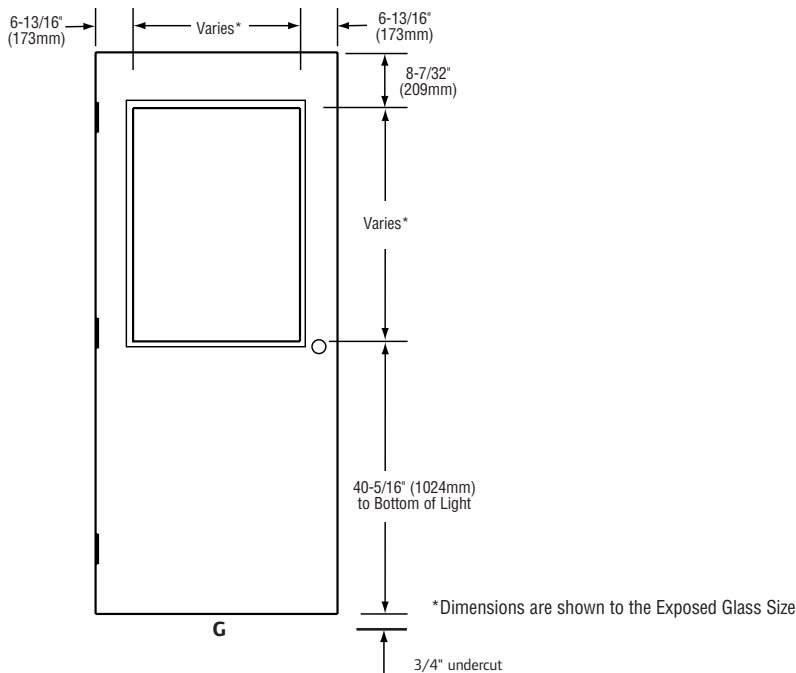


HALF GLASS LIGHT



HALF GLASS DOOR LIGHTS:

Designation for a door with a glass light located in the top half of the door face. The glass size will vary with the size of the door. **However, for special sized doors, the next smaller glass size will be supplied.**

GLAZING BEAD SYSTEM:

1/4" (6mm) thick glass lights are available as standard with the Steelcraft Designer® trim system.

1/2" (13mm) thick insulated glass lights, are available as an option with the Steelcraft Designer trim system for insulated glass.

Insulated glass lights thicker than 1/2" (13mm) are available as an option with specially designed overlapping steel trim.

ORDERING NOMENCLATURE:

The door ordering nomenclature is suffixed with the letter: **G**.

DOOR SERIES AVAILABLE:

Half Glass kits are available for the following door series in all of their standard options and gages: L & B-Series.

GLASS LIGHT SIZES:

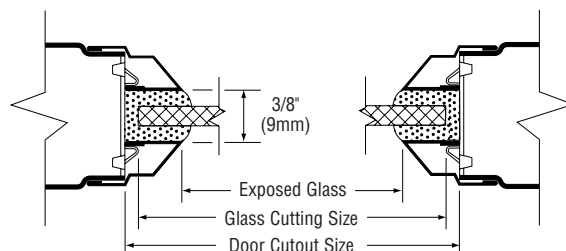
The following critical dimensions apply to the standard Steelcraft G Light window designs:

Window Widths G	Door Widths						
	2'0"	2'4"	2'6"	3'0"	3'4"	3'6"	4'0"
EGS =	10 ³ / ₁₆ "	14 ³ / ₁₆ "	16 ³ / ₁₆ "	22 ³ / ₁₆ "	26 ³ / ₁₆ "	28 ³ / ₁₆ "	34 ³ / ₁₆ "
GCS =	11 ⁷ / ₁₆ "	15 ⁷ / ₁₆ "	17 ⁷ / ₁₆ "	23 ⁷ / ₁₆ "	27 ⁷ / ₁₆ "	29 ⁷ / ₁₆ "	35 ⁷ / ₁₆ "
DCS =	11 ²⁵ / ₃₂ "	15 ²⁵ / ₃₂ "	17 ²⁵ / ₃₂ "	23 ²⁵ / ₃₂ "	27 ²⁵ / ₃₂ "	29 ²⁵ / ₃₂ "	35 ²⁵ / ₃₂ "

Window Heights G	Door Heights					
	6'8"	6'10"	7'0"	7'2"	7'10"	8'0"
EGS =	30 ¹ / ₂ "	32 ¹ / ₂ "	34 ¹ / ₂ "	36 ¹ / ₂ "	44 ¹ / ₂ "	46 ¹ / ₂ "
GCS =	31 ³ / ₄ "	33 ³ / ₄ "	35 ³ / ₄ "	37 ³ / ₄ "	45 ³ / ₄ "	47 ³ / ₄ "
DCS =	32 ³ / ₃₂ "	34 ³ / ₃₂ "	36 ³ / ₃₂ "	38 ³ / ₃₂ "	46 ³ / ₃₂ "	48 ³ / ₃₂ "

Note: EGS = Exposed Glass Size
GCS = Glass Cutting Size
DCS = Door Cutout Size

GLAZING DETAILS:

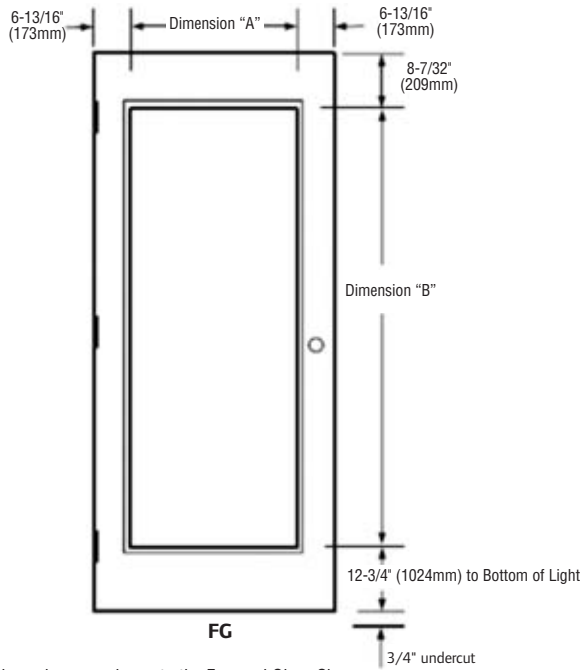


Note: For fire rated applications using ceramic type glazing, consult the glass manufacturer's glazing instructions for glass, caulking and/or glazing tape requirements. Details will vary as required by glazing selections.

Details are subject to change without prior notice.

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FULL GLASS LIGHT



FULL GLASS (FG) DOOR LIGHTS:

Designation for a door with a full vision glass light. The glass size will vary with the size of the door.

GLAZING BEAD SYSTEM:

1/4" (6mm) thick glass lights are available as standard with the Steelcraft Dezigner® trim system.

1/2" (13mm) thick insulated glass lights, are available as an option with the Steelcraft Dezigner trim system for insulated glass.

Insulated glass lights thicker than 1/2" (13mm) are available as an option with specially designed overlapping steel trim.

ORDERING NOMENCLATURE:

The door ordering nomenclature is suffixed with the letter: **FG**.

DOOR SERIES AVAILABLE:

Full Glass kits are available for the following door series in all of their standard options and gages: L-Series.

SPECIAL SIZE DOORS:

Standard policy for special size doors is the next smaller glass size will be supplied unless noted differently on the order.

*Dimensions are shown to the Exposed Glass Size

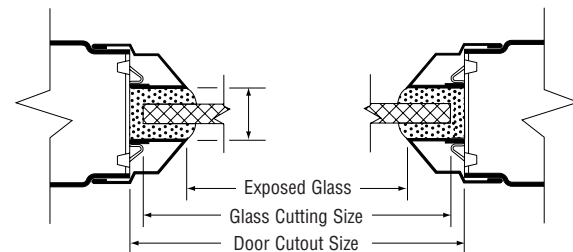
THE FOLLOWING CRITICAL DIMENSIONS APPLY TO THE STANDARD STEELCRAFT FG LIGHT WINDOW DESIGNS

Window Widths	Door Widths (Dim "A")										
	2' 0"	2' 4"	2' 6"	2' 8"	2' 10"	3' 0"	3' 4"	3' 6"	3' 8"	3' 10"	4' 0"
ECS =	10-3/16"	14-3/16"	16-3/16"	18-3/16"	20-3/16"	22-3/16"	26-3/16"	28-3/16"	30-3/16"	32-3/16"	34-3/16"
GCS =	11-7/16"	15-7/16"	17-7/16"	19-7/16"	21-7/16"	23-7/16"	27-7/16"	29-7/16"	31-7/16"	33-7/16"	35-7/16"
DCS =	11-25/32"	15-25/32"	17-25/32"	19-25/32"	21-25/32"	23-25/32"	27-25/32"	29-25/32"	31-25/32"	33-25/32"	35-25/32"

Window Heights	Door Heights (Dim "B")					
	6' 8"	6' 10"	7' 0"	7' 2"	7' 10"	8' 0"
ECS =	58"	60"	62"	64"	72"	74"
GCS =	59-1/4"	61-1/4"	63-1/4"	65-1/4"	73-1/4"	75-1/4"
DCS =	59-21/32"	61-21/32"	63-21/32"	65-21/32"	73-21/32"	75-21/32"

Note: ECS = Exposed Glass Size
GCS = Glass Cutting Size
DCS = Door Cutout Size

GLAZING DETAILS:

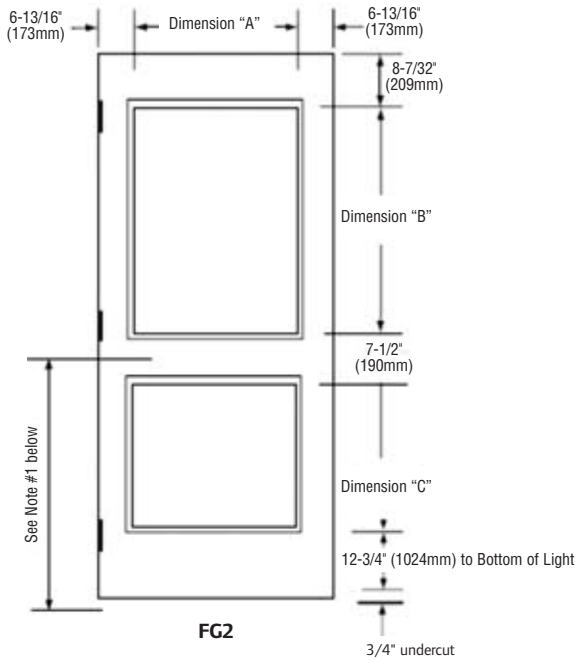


Note: For fire rated applications using ceramic type glazing, consult the glass manufacturer's glazing instructions for glass, caulking and/or glazing tape requirements. Details will vary as required by glazing selections.

Details are subject to change without prior notice.

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FULL GLASS WITH MULTIPLE LIGHTS



FULL GLASS (FG2) DOOR LIGHTS:

Designation for a door with two (2) glass lights each separated by an integral rail. Glass sizes will vary with the size of the door.

GLAZING BEAD SYSTEM:

1/4" (6mm) thick glass lights are available as standard with the Steelcraft Dezipner® trim system.

1/2" (13mm) thick insulated glass lights, are available as an option with the Steelcraft Dezipner trim system for insulated glass.

Insulated glass lights thicker than 1/2" (13mm) are available as an option with specially designed overlapping steel trim.

ORDERING NOMENCLATURE:

The door ordering nomenclature is suffixed with the letter: **FG2**.

DOOR SERIES AVAILABLE:

Full Glass FG2 kits are available for the following door series in all of their standard options and gages: L-Series.

SPECIAL SIZE DOORS:

Standard policy for special size doors is the next smaller glass size will be supplied unless noted differently on the order.

*Dimensions are shown to the Exposed Glass Size

THE FOLLOWING CRITICAL DIMENSIONS APPLY TO THE STANDARD STEELCRAFT FG2 DESIGNS WITH MULTIPLE GLASS LIGHTS

Window Widths	Door Widths (Dim "A")										
	2' 0"	2' 4"	2' 6"	2' 8"	2' 10"	3' 0"	3' 4"	3' 6"	3' 8"	3' 10"	4' 0"
ECS =	10-3/16"	14-3/16"	16-3/16"	18-3/16"	20-3/16"	22-3/16"	26-3/16"	28-3/16"	30-3/16"	32-3/16"	34-3/16"
GCS =	11-7/16"	15-7/16"	17-7/16"	19-7/16"	21-7/16"	23-7/16"	27-7/16"	29-7/16"	31-7/16"	33-7/16"	35-7/16"
DCS =	11-25/32"	15-25/32"	17-25/32"	19-25/32"	21-25/32"	23-25/32"	27-25/32"	29-25/32"	31-25/32"	33-25/32"	35-25/32"

Window Heights	Door Heights (Dim "B")						(Dim "C")
	6' 8"	6' 10"	7' 0"	7' 2"	7' 10"	8' 0"	All Doors
ECS =	27-13/16"	29-13/16"	31-13/16"	33-13/16"	41-13/16"	43-13/16"	22-21/32"
GCS =	29"	31"	33"	35"	43"	45"	23-7/8"
DCS =	29-13/16"	31-13/16"	33-13/16"	35-13/16"	43-13/16"	45-13/16"	24-1/4"

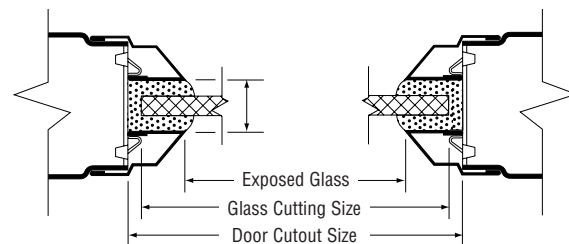
Note: ECS = Exposed Glass Size

GCS = Glass Cutting Size

DCS = Door Cutout Size

Note #1: The center rail of the FG2 door is located 40" above the bottom of the frame (with a 3/4" door undercut).

GLAZING DETAILS:

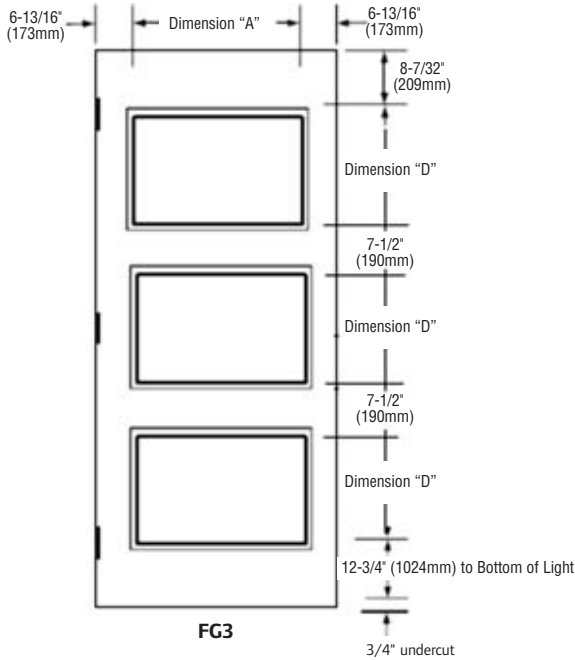


Note: For fire rated applications using ceramic type glazing, consult the glass manufacturer's glazing instructions for glass, caulking and/or glazing tape requirements. Details will vary as required by glazing selections.

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FULL GLASS WITH MULTIPLE LIGHTS



FULL GLASS (FG3) DOOR LIGHTS:

Designation for a door with three (3) glass lights each separated by an integral rail. Glass sizes will vary with the size of the door.

GLAZING BEAD SYSTEM:

1/4" (6mm) thick glass lights are available as standard with the Steelcraft Dezigner® trim system.

1/2" (13mm) thick insulated glass lights, are available as an option with the Steelcraft Dezigner trim system for insulated glass.

Insulated glass lights thicker than 1/2" (13mm) are available as an option with specially designed overlapping steel trim.

ORDERING NOMENCLATURE:

The door ordering nomenclature is suffixed with the letter: **FG3**.

DOOR SERIES AVAILABLE:

Full Glass FG3 kits are available for the following door series in all of their standard options and gages: L-Series.

SPECIAL SIZE DOORS:

Standard policy for special size doors is the next smaller glass size will be supplied unless noted differently on the order.

*Dimensions are shown to the Exposed Glass Size

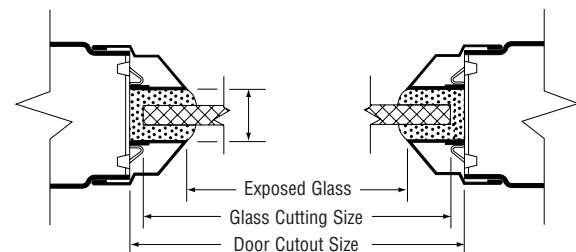
THE FOLLOWING CRITICAL DIMENSIONS APPLY TO THE STANDARD STEELCRAFT FG3 DESIGNS WITH MULTIPLE GLASS LIGHTS

Window Widths	Door Widths (Dim "A")										
	2' 0"	2' 4"	2' 6"	2' 8"	2' 10"	3' 0"	3' 4"	3' 6"	3' 8"	3' 10"	4' 0"
ECS =	10-3/16"	14-3/16"	16-3/16"	18-3/16"	20-3/16"	22-3/16"	26-3/16"	28-3/16"	30-3/16"	32-3/16"	34-3/16"
GCS =	11-7/16"	15-7/16"	17-7/16"	19-7/16"	21-7/16"	23-7/16"	27-7/16"	29-7/16"	31-7/16"	33-7/16"	35-7/16"
DCS =	11-25/32"	15-25/32"	17-25/32"	19-25/32"	21-25/32"	23-25/32"	27-25/32"	29-25/32"	31-25/32"	33-25/32"	35-25/32"

Window Heights	Door Heights (Dim "D")				
	6' 8"	7' 0"	7' 2"	7' 10"	8' 0"
ECS =	14-5/16"	15-5/8"	16-5/16"	16-15/16"	19-5/8"
GCS =	15-1/2"	16-13/16"	17-1/2"	18-3/16"	20-13/16"
DCS =	15-7/8"	17-3/16"	17-7/8"	18-9/16"	21-3/16"

Note: EGS = Exposed Glass Size
GCS = Glass Cutting Size
DCS = Door Cutout Size

GLAZING DETAILS:



Note: For fire rated applications using ceramic type glazing, consult the glass manufacturer's glazing instructions for glass, caulking and/or glazing tape requirements. Details will vary as required by glazing selections.

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