

Available modifications to stock frames only

FRAME MOD PRICING

Item		Each \$	Available Options & Notes
STANDARD CONSTRUCTION OPTIONS			
*Label (per jamb)	Remove and install new metal or mylar label	24	Metal: UL 3, 1-1/2, or 3/4 hour, 20 min; ITS/WHI 3, 1-1/2, or 3/4 hour, 20 min. Mylar: ITS/WHI 3 hr and 1-1/2 hr.
Welded 3-side frame	Face weld	68	
	Continuous weld	135	
Anchors (per anchor)	Existing Masonry -- Pierce & Dimple only	5	Standard Quantities: - Jamb thru 7'1" (4 per jamb) - Jamb over 7'1 thru 8'9" (5 per jamb)
	EMA **Hat anchor -- P&D, welded-in with bolts	22	
	EMA Tube & Strap -- P&D, welded-in with bolts	28	
	Stud Wall -- weld-in (typ 3 per jamb) 7	7	Jamb: Weld-in wood, Flush steel, Wood strap, Recessed Z, Compression jamb Base: Fixed base, Weld-in Wood stud base, L-shaped base
STANDARD HARDWARE OPTIONS			
Hinge preps	14 gauge Continuous hinge reinforcement	100	Available on blank jambs only
Strike preps	Deadlock strike prep 40	40	Non-lip, includes dust (mortar) box. CYL-48, CYL-60; ASA: Cat. #535: S43 (Corbin Russwin 424F83, Falcon "D" Series - P10018, Sargent 404 Schlage 10-055 Yale 541); S40 (Best 38HSI, Corbin Russwin 424F83, Sargent 405 Yale 30S); S27 (Best 38SHI, Corbin Russwin 381F94, Sargent 405, Yale 30S)
	RPD Rim Panic Strike prep	19	14ga, 44-9/16" top of reinforcement to bottom of frame
	SVRPD (Surface Vertical Rod) prep	19	14ga, welded to soffit of frame header
	Universal (reversible) Flush Bolt Strike prep	57	Only available on 6'0" heads. Includes mortar box.
Closers	RA (Regular arm), PA (Parallel arm), or Top Jamb	19	14ga. reinf.
	Overhead Stop and Holder	80	Glynn Johnson 100 series and ABH 1000 series only
Electric hardware preps	EPT frame prep	105	Von Duprin EPT2 and EPT10 only. Includes mortar box.
	Electric Hinges	54	Reinforcement supports all manufacturers/products
	Electric Strikes	70	Von Duprin (4211, 4212, 5100, 6210, 6211, 6400) Adams Rite (7100, 7128, 7140, 7170, 7240, 7270, 7440, 7400/7401, 7900) Dorma (ES84, ES72, ES86, ES-95, ES96F, ES-111-A, ES112-B) Folger Adams (112, 202, 502, 712, 712-75, 732) HES (732, 742-75, 1003 SERIES, 1006 SERIES, 4500, 5000-501, 5200-501, 7000-701, 7001, 7501, 8000/8300, 8500) RCI (F1114, F2164), Rofu (1702), Trine (4100)

NOTES:

- * Refer to TD Manual for all labeled approvals. The included WHI label must be relabeled if a different fire label is required or requested.
- ** Default anchor if no choice is specified

Available modifications to doors only

DOOR MOD PRICING See page 124 and 125 for stock frames available for modifications

Item		Each \$	Available on			Available Options & Notes
			L	SL	SZ	
STANDARD CONSTRUCTION OPTIONS						
Glass Lights/ louvers (price per cutout)	Glass light/louver cutout only	85	X	X	X	GS, NS, VS for lights and louvers. No trim available on mods. Specify DCS (door cutout size) and location.
	Glass light/louver cutout with *channels	190	X	X	X	
	Full glass light cutout with *channels	245	X	X	X	FGS lights. No trim available on mods. Specify DCS and location.
	Door Viewer	25	X	X	X	
Door Edges	Filled Edge Seam	132	X	X		
Top or Bottom Caps	Screw-in	46	X	X	X	
	Sealed	158	X	X	X	
*Label (per leaf)	Remove and Install new metal label	49	X	X	X	Metal: UL 3, 1-1/2, 1, 3/4 hr, 20 min; ITS/WHI 3, 1-1/2, 1, 3/4 hr
STANDARD HARDWARE OPTIONS						
Locks - Primary	86ED lock function holes	67	X	X	X	Schlage L9010, L9040, L9050, L9070/L9080, L9453 only
**Locks - Secondary	Deadlock prep	71	X	X		161-48 only
Strikes - Secondary	Deadlock strike prep at 48" CL from frame bottom	67	X	X		Cat. #535: NA1, NA3 (w/ astragal) and NW1, NW3 (w/o astragal)
***Exit devices	Mortise or RIM exit device function holes	67	X	X		
Astragal Prep (price includes astragal)	Attached Z-astragal with ASA & FB	255	X	X	X	only available 12" from top and bottom to center FB
	Attached Flat bar astragal	171	X	X	X	Includes notching astragal for strike lip clearance
	Inactive leaf - Add ASA prep to stock 86ed	78	X	X	X	ANSI A115.1 & A115.2; CL 40-5/16" from frame bottom
	Inactive leaf - Add FB prep (top & bottom) to 86ed	172	X	X	X	
Electric hardware preps	EPT door prep	110	X	X		EPT2, EPT10 only. No raceways provided through mod stock.
	Electric hinge	25	X	X		Reinforcement supports all manufacturers/products

NOTES:

- * Refer to TD Manual for all labeled approvals. Standard 1.5 hr WHI labels must be replaced if requirements change based on modifications.
- ** One additional lock allowed per opening.
- *** Exit devices should mod an RPD door as the active leaf and an 86ED through bolted, if an inactive ASA strike is needed.
- Strike prep available as mod to 86ED stock doors for inactive leaf.
- Use RPD door for push/pull (blank lock side).
- Wide inactive not available for modified stock.
- Surface flushbolt reinforcement not available.

Frame components: F16 and K16-Series

F16-SERIES JAMB COMPONENTS

Height	Description			5-3/4"		6-1/4"		7-3/4"		8-1/4"	
				Part #	List \$	Part #	List \$	Part #	List \$	Part #	List \$
JAMB COMPONENTS											
6'8"	SJ	R	ASA	292	69			713	73		
	SJ	R	BLK	7414	69						
	SJ	L	ASA	295	69			715	73		
	SJ	L	BLK	7415	69						
	HJ	R	WH	294	82			714	85		
	HJ	L	WH	297	82			716	85		
7'0"	SJ	R	ASA	302*	72	19048	80	717	80	802	86
	SJ	R	BLK	303	72						
	SJ	L	ASA	305*	72	19049	80	719	80	806	86
	SJ	L	BLK	306	72						
	EJ	R†						7449	80		
	EJ	L†						7450	80		
	HJ	R	WH	304*	85	19052	88	718	88	803	96
	HJ	L	WH	307*	85	19053	88	720	88	807	96
8'0"	HJ	R	WH	319	108						
	HJ	L	WH	321	108						
	SJ	R	ASA	318	83						
	SJ	L	ASA	320	83						

F16-SERIES HEAD COMPONENTS

Width	Description			5-3/4"		6-1/4"		7-3/4"		8-1/4"	
				Part #	List \$	Part #	List \$	Part #	List \$	Part #	List \$
HEAD COMPONENTS											
3'0"	HD			326*	32	19062	36	706	36	808	43
	HD	4" face		334	69						
3'6"	HD			328	43						
4'0"	HD			330	43						
6'0"	HD	D		333	73			19587	79		

K16-SERIES JAMBS AND HEAD

Height	Description			5-7/8"		8-1/4"	
				Part #	List \$	Part #	List \$
JAMB COMPONENTS							
6'8"	SJ	R	ASA	19156	70		
	SJ	L	ASA	19157	70		
	HJ	R	WH	19158	79		
	HJ	L	WH	19159	79		
7'0"	SJ	R	ASA	19160	77	19240	100
	SJ	L	ASA	19161	77	19241	100
	HJ	R	WH	19164	86	19242	106
	HJ	L	WH	19165	86	19243	106

Width	Description			5-7/8"		8-1/4"	
				Part #	List \$	Part #	List \$
HEAD COMPONENTS							
3'0"	HD			19174	36	19252	51
6'0"	HD	D		19177	70		

F16-SERIES JAMB AND HEAD KWIK-PAKS

Height	Description			5-3/4"	
				Part #	List \$
JAMBS - 2" FACE (55 PIECES PER PAK)					
7'0"	SJ	R	ASA	302	3241
	SJ	L	ASA	305	3241
	HJ	R	WH	304	3899
	HJ	L	WH	307	3899
Width	Description			5-3/4"	
				Part #	List \$
HEADS - 2" FACE (55 PIECES PER PAK)					
3'0"	HD			326	1619

NOTES:

- † End Jambs (EJ R/L) handed same as Blank Hinge Jambs (HJ R/L BLK), and will be invoiced as Blank Strike Jambs.
- * Available as KWIK-PAK.
- Stock uses Steelcraft hinge and lock locations.

Flush doors: L18 beveled both sides

L18-SERIES FLUSH DOORS - BEVELED EDGES AND HANDED

Height	Description					Part #	Unit Door \$	Inventory
6'8" HIGH								
3'0"	R/LHR	161	C	WH	HONEYCOMB / CRS	066	567	40
	L/RHR	161	C	WH	HONEYCOMB / CRS	067	567	40
	R/LHR	61L	C	WH	HONEYCOMB / CRS	036	567	20
	L/RHR	61L	C	WH	HONEYCOMB / CRS	037	567	5
	R/LHR	86ED	C	WH	HONEYCOMB / CRS	076	567	20
	L/RHR	86ED	C	WH	HONEYCOMB / CRS	077	567	20
	R/LHR	RPD	C	WH	HONEYCOMB / CRS	7602	576	20
L/RHR	RPD	C	WH	HONEYCOMB / CRS	7603	576	20	
7'0" HIGH								
3'0"	LHR	161	C	WH	POLYS / GALV	090	688	10
	L/RHR	161	C	WH	POLYS / GALV	091	688	10
	R/LHR	86ED	C	WH	POLYS / GALV	084	688	5
	L/RHR	86ED	C	WH	POLYS / GALV	085	688	5
	R/LHR	RPD	C	WH	POLYS / GALV	092	721	5
	L/RHR	RPD	C	WH	POLYS / GALV	093	721	5
	R/LHR	161	C	WH	HONEYCOMB / CRS	068	591	80
	L/RHR	161	C	WH	HONEYCOMB / CRS	069	591	80
	R/LHR	61L	C	WH	HONEYCOMB / CRS	038	591	60
	L/RHR	61L	C	WH	HONEYCOMB / CRS	039	591	60
	R/LHR	86ED	C	WH	HONEYCOMB / CRS	082	591	60
	L/RHR	86ED	C	WH	HONEYCOMB / CRS	083	591	60
	R/LHR	RPD	C	WH	HONEYCOMB / CRS	088	624	40
	L/RHR	RPD	C	WH	HONEYCOMB / CRS	089	624	40
	R/LHR	INACTIVE	C ASA & FB		HONEYCOMB / CRS	7619	630	20
	L/RHR	INACTIVE	C ASA & FB		HONEYCOMB / CRS	7620	630	20
3'6"	R/LHR	161	C	WH	HONEYCOMB / CRS	064	719	5
	L/RHR	161	C	WH	HONEYCOMB / CRS	065	719	5
	R/LHR	86ED	C	WH	HONEYCOMB / CRS	7626	719	5
	L/RHR	86ED	C	WH	HONEYCOMB / CRS	7627	719	5
	R/LHR	RPD	C	WH	HONEYCOMB / CRS	7622	752	5
	L/RHR	RPD	C	WH	HONEYCOMB / CRS	7623	752	5
4'0"	R/LHR	161	C	WH	HONEYCOMB / CRS	156	776	5
	L/RHR	161	C	WH	HONEYCOMB / CRS	157	776	5
	R/LHR	86ED	C	WH	HONEYCOMB / CRS	7630	776	10
	L/RHR	86ED	C	WH	HONEYCOMB / CRS	7631	776	10
	R/LHR	RPD	C	WH	HONEYCOMB / CRS	144	809	5
	L/RHR	RPD	C	WH	HONEYCOMB / CRS	145	809	5
8'0" HIGH								
3'0"	R/LHR	161	C		HONEYCOMB / CRS	7634	828	5
	L/RHR	161	C		HONEYCOMB / CRS	7635	828	5
	R/LHR	86ED	C		HONEYCOMB / CRS	7638	828	5
	L/RHR	86ED	C		HONEYCOMB / CRS	7639	828	5
	R/LHR	RPD	C		HONEYCOMB / CRS	7688	861	5
	L/RHR	RPD	C		HONEYCOMB / CRS	7689	861	5

NOTES:

1. Stock uses Steelcraft hinge and lock locations.

Flush doors: SL18 & SZ-Series square

SL18-SERIES FLUSH DOORS - SQUARE EDGES AND NON-HANDED

Height	Description						Unit Door \$	10 PAK \$	20 PAK \$	Inventory
3'0"	R/L	RPD	C	WH	HONEYCOMB / CRS	87148	600	n/a	n/a	5
	R/L	86ED	C	WH	HONEYCOMB / CRS	87170	567	n/a	n/a	5
	R/L	161	C	WH	HONEYCOMB / CRS	87150	567	n/a	n/a	10
3'0"	R/L	RPD	C	WH	HONEYCOMB / CRS	87102	614	n/a	n/a	5
	R/L	86ED	C	WH	HONEYCOMB / CRS	87310	581	n/a	n/a	20
	R/L	161	C	WH	HONEYCOMB / CRS	87300	581	n/a	n/a	40

SZ18-SERIES FLUSH DOORS - SQUARE EDGES AND NON-HANDED

Height	Description						Unit Door \$	10 PAK \$	20 PAK \$	Inventory
3'0"	R/L	RPD	C	WH	POLYS / GALV	SZ002	430	n/a	8208	20
	R/L	86ED	C	WH	POLYS / GALV	SZ003	397	n/a	7548	20
	R/L	161	C	WH	POLYS / GALV	SZ004	397	n/a	7548	20
	R/L	RPD	C	WH	HONEYCOMB / CRS	SZ006	387	n/a	7399	20
	R/L	86ED	C	WH	HONEYCOMB / CRS	SZ007	354	n/a	6739	20
	R/L	161	C	WH	HONEYCOMB / CRS	SZ008	354	n/a	6739	40
3'0"	R/L	RPD	C	WH	POLYS / GALV	SZ011	444	n/a	8465	20
	R/L	86ED	C	WH	POLYS / GALV	SZ012	411	n/a	7805	20
	R/L	161	C	WH	POLYS / GALV	SZ013	411	n/a	7805	40
	R/L	RPD	C	WH	HONEYCOMB / CRS	SZ015	400	n/a	7649	20
	R/L	86ED	C	WH	HONEYCOMB / CRS	SZ016	367	n/a	6989	40
	R/L	161	C	WH	HONEYCOMB / CRS	SZ017	367	n/a	6989	60

NOTES:

1. Stock uses Steelcraft hinge and lock locations.