

Stock Frame & Door Modifications

FRAMES - STANDARD CONSTRUCTION OPTIONS		Options & Notes	List Price
*Label (per jamb)	Remove and Install new label	Metal: ITS/WHI 3, 1-1/2, 3/4 hr, 20 Min	\$31
Welded 3-side frame (STOCK)	Continuous weld		\$220
	Face weld		\$121
Anchors (per anchor)	EMA -- Pierce & Dimple only	Standard Quantities: - Jamb thru 7'1" (4 per jamb) - Jamb over 7'1 thru 8'9" (5 per jamb) (price per anchor)	\$11
	EMA -- Pierce & Dimple w/ Loose Anchors		\$17
	EMA ** Hat anchor -- P&D, welded-in w/ bolts		\$32
	EMA Tube & Strap -- P&D, welded-in w/ bolts		\$42
	Stud Wall -- weld-in (typically 3 per jamb)	Jamb: Weld-in wood/Steel stud, Wood strap, Recessed Z, Compression jamb Base: Fixed base, Weld-in Wood stud	\$12
Closer Reinf.	Regular arm (RA), Parallel arm (PA), or Top Jamb (TJ)	14ga. Reinforcement plates	\$33
		14ga. Full Width Reinforcement plates	\$99
		12ga. Reinforcement plates	\$46
		12ga. Full Width Reinforcement plates	\$138
Remov. Mullion	Removable Mullion (Reinf. only)	14ga. Reinforcement in Head	\$33
Coordinator	Face Mounted (Reinf. Only)		\$33
	Soffit Mounted (Reinf Only)		\$96
Mark numbers			No Charge
Strike Preps	RPD - Rim Panic Strike prep	14ga, 8-1/2" tall, 44-9/16" top of reinforcement to bottom of frame	\$33
	SVRPD (Surface Vertical Rod) prep (Reinf. only)	14ga, 14" long plate, welded to soffit of frame header	\$33
	ASA Strike Prep	Available on -Blank Jamb for non-standard hardware location - Strike jamb with additional ASA Strike (deadlock)	\$71
	Universal (reversible) Flush Bolt Strike prep.	Plaster guard not included on DW	\$75
Hinge Preps	14 gauge Continuous hinge reinforcement	Available on blank jambs only	\$140
	4 1/2" Universal Hinge Prep (per Hinge)	Available on blank jambs only	\$57
	5" Universal Hinge Prep (per Hinge)	Available on blank jambs only	\$57
	High Frequency Hinge Prep. (per Hinge)	Available on Top or All Hinges	\$30
Electric hardware preps	Power Transfer Frame Prep	Von Duprin EPT2 and EPT10. Includes mortar box. DETEX (PT-5)	\$145
	Electric Hinge Prep (per Hinge)	1" hole in center of hinge reinf.	\$59
	Electric Strikes	Von Duprin (4211, 4212, 5100, 6210, 6211, 6400) HES (1006 SERIES)	\$107
	Door Position Switch (DPS) -round hole preps up to	Schlage (679-05HM, 679-05WD) Sentrol Industries (1076, 1078)	\$59

Notes:

- * Refer to TD Manual for all labeled approvals. The included WHI labels must be relabeled if requirements change based on modifications.
- ** Default Anchor if no choice is specified.

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DOORS - STANDARD CONSTRUCTION OPTIONS		Options & Notes	List Price
*Label (per leaf)	Remove and Install new metal label	Metal: ITS/WHI 3, 1-1/2, 1, 3/4 hr, 20 Min	\$50
	Doors over 7'2"	Metal: ITS/WHI 3, 1-1/2, 1, 3/4 hr	\$205
Glass Lights/Louwer (price per cutout)	Glass Lights/Louwer cutout only	GS, NS, VS for lights and louvers. No trim available on mods.	\$114
	Glass light/louwer cutout w/ channel reinf.	Specify cutout size and location.	\$212
	Full glass light cutout with channel reinf.	FGS lights. No trim available on mods. Specify cutout size and location.	\$328
Top or Bottom Caps	Screw-in		\$26
Astragal Prep	Inactive leaf - Add Flush Bolt prep (top & bottom) to 86 edge door to support astragal. (not available on L16 Doors at this time) Included but not Attached: Z-astragal with ASA & Flush Bolt Preps	FB Locations on door edge: Bottom of door to Center FB- 12" for 6'8", 7'0" & 8'0" Top of door to Center FB -12" for 6'8" & 7'0" doors -24" for 8'0" doors	\$300
Electric hardware preps	Power Transfer Frame Prep	Von Duprin EPT2 and EPT10. Includes mortar box. DETEX (PT-5)	\$183
	Electric Hinge Prep (per Hinge)	Hole in center of 4 1/2" Stock hinge reinforcement L Doors: 1" hole SZ Doors: 3/4" hole	\$27
	Door Position Switch Prep (not available on Lock side of inactive doors)	Schlage Electronics 679-05HM 1" round Sentrol 1076/1078 Series concealed models for 1" and 3/4" round	\$36
Mark numbers			No Charge

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