



Kansas City Regional Service Center
STOCK FRAME & DOOR MODIFICATIONS

DOORS - STANDARD CONSTRUCTION OPTIONS		Options & Notes	List Price
*Label (per leaf)	Remove and Install new metal label	Metal: ITS/WHI 3, 1-1/2, 1, 3/4 hr, 20 Min	\$ 54.00
	Doors over 7'2"	Metal: ITS/WHI 3, 1-1/2, 1, 3/4 hr	\$ 173.00
Glass Lights/Louwer (price per cutout)	Glass Lights/Louwer cutout only	GS, NS, VS for lights and louvers. No trim available on mods. Specify cutout size and location.	\$ 97.00
	Glass light/louwer cutout with channel reinf.		\$ 215.00
	Full glass light cutout with channel reinf.	FGS lights. No trim available on mods. Specify cutout size and location.	\$ 278.00
Top or Bottom Caps	Screw-in		\$ 49.00
Mark numbers			No Charge

FRAMES - STANDARD CONSTRUCTION OPTIONS		Options & Notes	List Price
*Label (per jamb)	Remove and Install new label	Metal: ITS/WHI 3, 1-1/2, 1, 3/4 hr, 20 Min	\$ 28.00
Welded 3-side frame (STOCK)	Continuous weld		\$ 163.00
	Face weld		\$ 91.00
Anchors (per anchor)	EMA** Hat anchor -- P&D, welded-in with bolts	Standard Quantities: - Jambs thru 7'1" (4 per jamb)	\$ 25.00
	EMA -- Pierce & Dimple only	- Jambs over 7'1 thru 8'9" (5 per jamb)	\$ 5.00
	Stud Wall -- weld-in (typically 3 per jamb)	Jamb: Weld-in wood/Steel stud, Wood strap, Recessed Z, Compression jamb Base: Fixed base, Weld-in Wood stud base	\$ 7.00
Closer Reinf.	Regular arm (RA), Parallel arm (PA), or Top Jamb (TJ)	14ga. Reinforcement plates	\$ 26.00
Mark numbers			No Charge

Notes:

- * Refer to TD Manual for all labeled approvals. The included WHI labels must be relabeled if requirements change based on modifications.
8'0" stock doors are not labeled and are available to add WH Metal labels only.
- ** Default Anchor if no choice is specified.