

Closer Template Order Code (e.g. D1-90-3T) to ensure proper closer setup from LCN

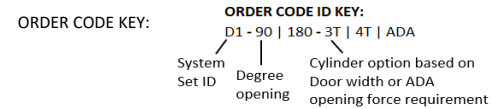
-- Refer to Steelcraft INPACT website & tech data for Application System Set drawing details and downloads --
<https://www.steelcraft.com/en/products/steel-doors/inpact-series-hospital-doors.html>

Any changes to the system set assembly as shown in drawing layouts will require recalculating the assembly dimensions and wall details

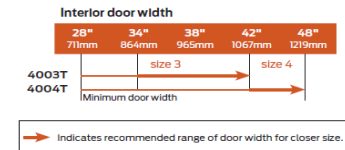
INSTRUCTIONS: Select the Order Code required for your application

Order code describes (1) system set ID# - (2) degree opening - (3) closer option

- System set letter describes opening as D = Double egress -- P = Pair, same swing -- S = Single opening
- System set number after D, P, or S describes the system set drawing to refer to (see downloads on INPACT website for drawings)
- Choose 90 or 180 based on your degree of door opening
- Choose 3T for 4003T 36"-42" wide doors; Choose 4T for 4004T >42"-48" wide doors. These are non-ADA (strong closing force).
- Choose ADA option for lower opening force (also affects closing force so align with architect, especially if fire rated, see ADA note)
- Choose code option not ending in 3T, 4T, or ADA to use 4040XP PA door mounted closer



- Table of sizes**
- Select closer based on width of door
 - 4000T Series cylinders available in size 3 or 4
 - Closing power of 4000T Series closers is not adjustable



CLOSER TEMPLATE ORDER CODE	Closer Template (ST=Special Template) model x locating template x ADA cylinder	ADDITIONAL INFORMATION				
		Template Notes	Frame Series	Opening	IVES Hinge	Hinge Pivot to Closer Pivot
D1-90-3T	4003T x ST2794	8 3/4" max JD, butt hinges	FE	90x90	700 or contin/butt with same pivot point	11 1/4"
D1-90-4T	4004T x ST2794	8 3/4" max JD, butt hinges	FE	90x90	700 or contin/butt with same pivot point	11 1/4"
D1-90-ADA	4003T x ST2794 X ST2967	8 3/4" max JD, butt hinges	FE	90x90	700 or contin/butt with same pivot point	11 1/4"
*D1-90	4040XP Rw/PA w/180 STD PA TEMPLATE	Standard template 4040XP	FE	90x90	700 or contin/butt with same pivot point	Std template 4040XP
D2-90-3T	4003T x ST3582	7 5/8" max JD, swing clear	FE Special profile	90x90	711BSC or swing clear with same pivot point	10 5/8"
D2-90-4T	4004T x ST3582	7 5/8" max JD, swing clear	FE Special profile	90x90	711BSC or swing clear with same pivot point	10 5/8"
D2-90-ADA	4003T x ST3582 x ST2967	7 5/8" max JD, swing clear	FE Special profile	90x90	711BSC or swing clear with same pivot point	10 5/8"
D3-90-3T	4003T x ST2376	7 5/8" max JD, pocket pivot	FE Special profile	90x90	91105F pocket pivot or same pivot point	12"
D3-90-4T	4004T x ST2376	7 5/8" max JD, pocket pivot	FE Special profile	90x90	91105F pocket pivot or same pivot point	12"
**D3-90-ADA	4003T x ST2376 x ST2967	**6" JD, pocket pivot	FE Special profile	90x90	91105F pocket pivot or same pivot point	**11 1/4"
D4-90-3T	4003T x ST2794 (leaf 1)	8-3/4" max JD, butt hinges	FE	90x180	700 or contin/butt with same pivot point	11 1/4"
D4-90-4T	4004T x ST2794 (leaf 1)	8-3/4" max JD, butt hinges	FE	90x180	700 or contin/butt with same pivot point	11 1/4"
D4-90-ADA	4003T x ST2794 x ST2967 (leaf 1)	8-3/4" max JD, butt hinges	FE	90x180	700 or contin/butt with same pivot point	11 1/4"
D4-180	4040XP Rw/PA X ST2575 (leaf 2)	Spec. long arm for 7" hinge	FE	90x180	040XY wide throw continuous hinge	Standard template 4040XP
D4-180-EDA	4040XP EDA X ST2481 (leaf 2)	Spec. long arm for 7" hinge	FE	90x180	040XY wide Throw Hinge Continuous	Standard template 4040XP
P1-90-3T	4003T STD TEMPLATE		F	90x90	711BSC or swing clear with same pivot point	8"
P1-90-4T	4004T STD TEMPLATE		F	90x90	711BSC or swing clear with same pivot point	8"
P1-90-ADA	4003T x ST2967		F	90x90	711BSC or swing clear with same pivot point	8"
P2-90-3T	4003T STD TEMPLATE		F	90x90	91105F Pocket pivot	9 1/2"
P2-90-4T	4004T STD TEMPLATE		F	90x90	91105F Pocket pivot	9 1/2"
P2-90-ADA	4003T x ST2967		F	90x90	91105F Pocket pivot	9 1/2"
P3-180	4040XP Rw/PA w/180 STD PA TEMPLATE		F	180x180	700 or contin/butt with same pivot point	Std template 4040XP
P4-180	4040XP Rw/PA w/180 STD PA TEMPLATE		F	180x180	711BSC or swing clear with same pivot point	Standard template 4040XP
S1-90-3T	4003T STD TEMPLATE		F	90x90	700 or contin/butt with same pivot point	8"
S1-90-4T	4004T STD TEMPLATE		F	90x90	700 or contin/butt with same pivot point	8"
S1-90-ADA	4003T x ST2967		F	90x90	700 or contin/butt with same pivot point	8"
S2-90-3T	4003T STD TEMPLATE		F	90x90	711BSC or swing clear with same pivot point	8"
S2-90-4T	4004T STD TEMPLATE		F	90x90	711BSC or swing clear with same pivot point	8"
S2-90-ADA	4003T x ST2967		F	90x90	711BSC or swing clear with same pivot point	8"
S3-180	4040XP Rw/PA w/180 STD PA TEMPLATE		F	180x180	700 or contin/butt with same pivot point	Std template 4040XP
S4-180	4040XP Rw/PA w/180 STD PA TEMPLATE		F	180x180	711BSC or swing clear with same pivot point	Standard template 4040XP

NOTES:

- 1) The assembly drawings are designed to use 7-1/8" JD to allow rated walls. **Exception: D3-90-ADA 6"JD max
- 2) ADA options use an adjustable cylinder and have less closing force which must be field adjusted to close door (see tech data).
- 3) Reference your local ADA and Fire Rating requirements. Consult with your Architect or local AHJ before ordering.
- 4) Selecting The system set in this order form only affects The closer and does not override anything else in this order (e.g. hinge)

* D1-90 is not supported with a drawing, but a 4040XP for double egress and butt hinge may be chosen by selecting P3-180 closer code. All INPact doors are supplied with full width closer reinforcements. Keep in mind changes to the provided drawings/dims caused by this or other substituted hardware.

** ADA option using pocket pivot must use max 6" JD to achieve acceptable closing force. 7 1/8" may be used but the closing force will not be sufficient esp for fire rated openings.